

**DEFINITION OF METASTABLE REGIONS  
BELOW THE LIQUIDUS TEMPERATURE  $T_L$   
AND SOLIDUS TEMPERATURE  $T_S$  ON A EUTECTIC PHASE DIAGRAM**

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Metastable phase equilibrium obeys the same thermodynamic rules that apply in the case of stable equilibrium. In particular, the temperatures and chemical potentials of all phases of the system at equilibrium must be equal. Metastable phase diagrams do not contain any unusual features, except for regions near the boundaries of metastability where the nucleation barrier ceases to exist. The displacement of the liquidus and solidus lines can be influenced by the cooling rate of the melt, its thermal history, the curvature of the phase interface, pressure, and so on.

At the same time, the definitions of "non-equilibrium" crystallization and "metastable diagram" do not mention the presence of pre-crystallization undercoolings in alloys (similar to those in pure substances) relative to the liquidus and solidus temperatures, which cause spontaneous, self-initiated crystallization.

By definition, equilibrium crystallization begins at the liquidus temperature  $T_L$  and ends at the solidus temperature  $T_S$ . Spontaneous crystallization, however, does not begin at the liquidus  $T_L$  or solidus  $T_S$  temperatures. It begins at temperatures  $T_{\min}$  significantly below  $T_L$  and  $T_S$ . That is, for this type of crystallization, undercoolings  $\Delta T_L^- = T_L - T_{\min}$  and  $\Delta T_S^- = T_S - T_{\min}$  are necessary.

Plotting the  $T_{\min}$  points on the diagram for all alloys allows for the construction of a non-equilibrium phase diagram with metastability boundaries across the entire concentration range.

Thus, for alloys, a wide variety of crystallization types are observed with undercoolings  $\Delta T_L^-$  and  $\Delta T_S^-$ , both relative to the liquidus line and relative to the solidus line, respectively.